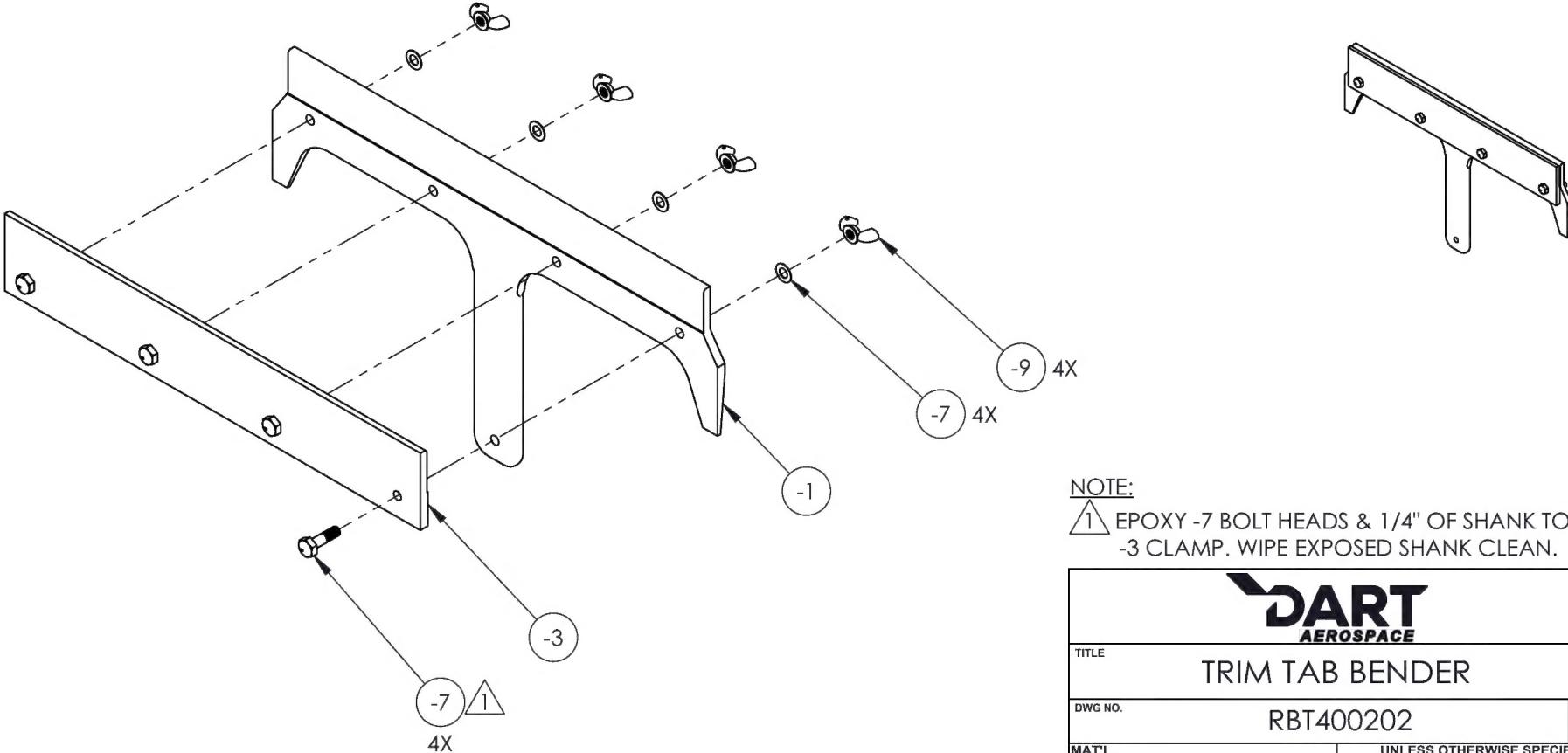


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TOOL No. FROM 206-215-001-101.	8/24/2006	WP	DW
2		PART A CHANGED .03 STEP TO CORRECT SIZE; PART B MOVED TOOL No. TO LEFT & ADDED "TOP".	8/29/2006	WP	DW
3		COMBINED TWO PAGES INTO ONE, INSTALLED NEW TITLE BLOCK, REV. TABLE, & BOM. CHANGED PART (A) HANDLE FROM: R.25 CORNER RADIUS, 1/16 CHAM. OR RADIUS, THE TWO END BEVELS WERE 1.17007°. ALSO CHANGED FROM PAINT WITH FORREST #1A31E551 YELLOW.	1/29/2008	WP	DW
4		CH'D A HANDLE HOLE POSITION FROM .50 PER G.E. CH'D FINISH FROM SAFETY YELLOW, CH'D NOTE 1 & ADDED NOTE 2 PER R.W.	8/12/2011	RJC	RW
5		CH'D WIDTH DIM WAS 2X 6.275 IS 2X 6.250, CH'D LENGTH OF SLOPE DIM WAS 1.660 IS 1.715.	2/12/2013	BIM	GE
5A		PART A CH'D DIMENSION WAS 1.715 IS 1.71.	12/2/2013	RJC	GE
6	15-0473	UPDATED TO NEW DRAFTING STANDARDS. CH'D DASH No. WAS A IS -1, WAS B IS -3. ADDED DASH NUMBERS TO B/O PARTS. -1 CH'D DIM WAS 15.0 IS (15,000). ADDED ENGRAVE NOTE, -3 CH'D DASH NO. WAS B IS -3. REMOVED ENGRAVE T/N CALLOUT. CH'D TOLERANCES ON NON-CRITICAL DIMENSIONS.	1/5/2016	DPD	JAG



NOTE:

 EPOXY -7 BOLT HEADS & 1/4" OF SHANK TO
-3 CLAMP. WIPE EXPOSED SHANK CLEAN.



TRIM TAB BENDER

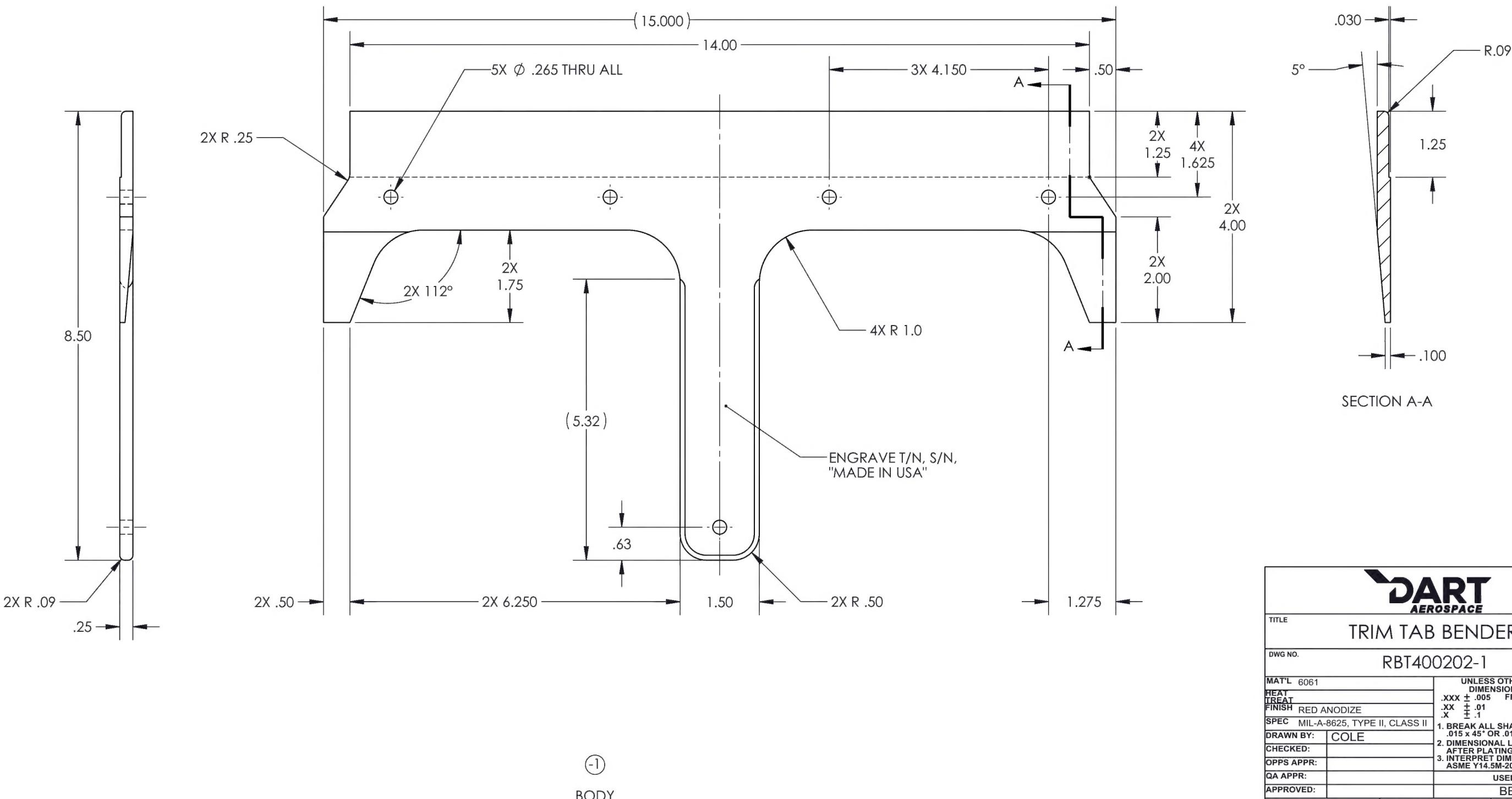
RBT400202

REV
6

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	HEAT TREAT FINISH		.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .015 SURFACES = 125/
									SPEC		
		-1	1	BODY	6061			2	DRAWN BY:	COLE	
		-3	1	CLAMP	6061			3	CHECKED:	MACKOVJAK	
		B/O	7	4	BOLT	STEEL	AN4-7A	1	OPPS APPR:	ANDERSON	
		B/O	7	4	WASHER	STEEL	AN960-416L	1	QA APPR:	LINDSAY	USED ON MODEL
		B/O	9	4	WING NUT	STEEL	AN350-4 OR MS35426-14	1	APPROVED:	GILBERT	BELL 206
									SCALE	1:4	DATE 1/4/2002 SHEET 1 OF 3

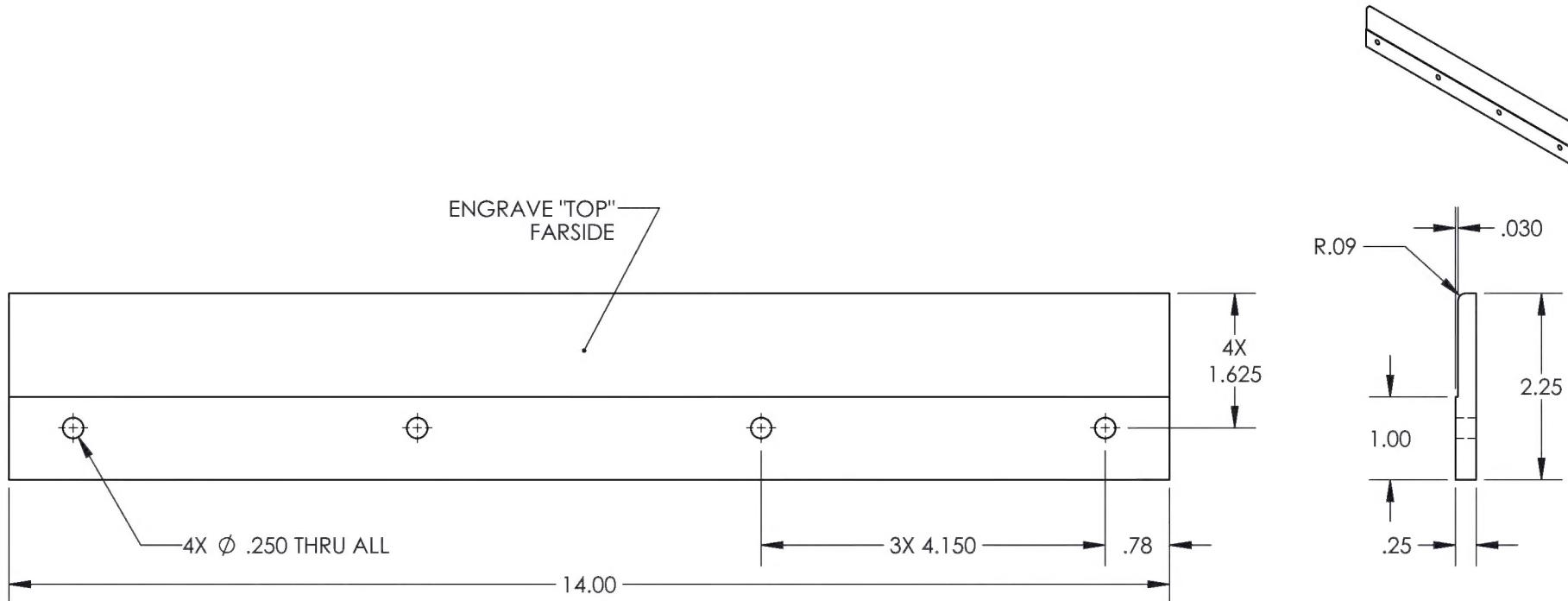
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REVISIONS		
REV	ECR	DESCRIPTION
2		PART A CHANGED .03 STEP TO CORRECT SIDE.
3		CHANGED PART (A) HANDLE FROM: R.25 CORNER RADIUS, 1/16 CHAM. OR RADIUS. THE TWO END BEVELS WERE 1.1700°. ALSO CHANGED FROM PAINT WITH FORREST #1A31E551 YELLOW.
4		CH'D A HANDLE HOLE POSITION FROM .50 PER G.E. CH'D FINISH FROM SAFETY YELLOW, CH'D NOTE 1 & ADDED NOTE 2 PER R.W.
5		CH'D WIDTH DIM WAS 2X 6.275 IS 2X 6.250, CH'D LENGTH OF SLOPE DIM WAS 1.660 IS 1.715.
5A		PART A CH'D DIMENSION WAS 1.715 IS 1.71.
6	15-0473	-1 CH'D DASH NO. WAS A IS -1. CH'D DIM WAS 15.0 IS (15.000). ADDED ENGRAVE NOTE.



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		PART B MOVED TOOL No. TO LEFT & ADDED "TOP".	8/29/2006	WP	DW
3		CH'D FROM PAINT WITH FORREST #1A31E551 YELLOW.	1/29/2008	WP	DW
4		CH'D FINISH FROM SAFETY YELLOW.	8/12/2011	RJC	RW
6	15-0473	-3 CH'D DASH No. WAS B IS -3. REMOVED ENGRAVE T/N CALLOUT.	1/5/2016	DPD	JAG



(3)

CLAMP

DART AEROSPACE	
TITLE	
TRIM TAB BENDER	
DWG NO. RBT400202-3	
REV 6	
MAT'L 6061	
HEAT	
TREAT	
FINISH RED ANODIZE	
SPEC MIL-A-8625, TYPE II, CLASS II	
DRAWN BY: COLE	
CHECKED:	
OPPS APPR:	
QA APPR:	
APPROVED: BELL 206	
SCALE 1:2	DATE 1/4/2002
SHEET 3 OF 3	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX ± .01 ANGLES ± 5°

.X ± .1 SURFACES = 125 ✓

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING

3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL